



**-SUGGESTED TOOLS FOR PREPARATION-**

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| <ul style="list-style-type: none"> <li>• Wax &amp; Grease Remover</li> <li>• Clean 'LINT-FREE' cloths</li> <li>• Mild-Detergent</li> </ul> | <ul style="list-style-type: none"> <li>• Wet/Dry Sand paper - 220, 400, 800, 1000, 1500 grits</li> <li>• Grey Scotch Pad</li> <li>• Sanding block (preferably a flexible pad)</li> </ul> |
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**-ATTENTION-**

Your paintable BumperShellz™ are made by vacuum forming an extruded High-Impact ABS plastic sheet to the shape of your specific bumper. Since the paintable sheet is "unfinished" and vacuum forming uses a single sided tool, which is open to the manufacturing plant environment during the forming process, there is a chance some very minor imperfections may be present on the unfinished surface. Most body/paint shops are experienced with painting ABS plastics. These instructions are for general information if you will be painting your BumperShellz™ yourself. If hiring a body/paint shop to do the work, they should follow their own best practices for painting ABS and are responsible for their work.

**-PREPARATION-**

- If there are any imperfections/scratches on the surface of the BumperShellz™ to be painted, lightly sand them out with 220-400 grit sandpaper to achieve the desired smoothness. Be careful while sanding that you do not sand too hard, which may result in deeper than unintended scratches on the surface.
- Use a grey scotch pad to prepare for primer, making sure the surface is well keyed and to a dull look.
- Use a panel wipe or similar to clean the surface.
- The use of a plastic adhesion promoter and 2K high build primer is recommended for the best paint adhesion.
- When dry, sand with 400 dry and then 800-1000 wet to achieve desired surface finish
- Apply basecoat and clear coat paint per manufacturers recommendations
- When dry (per manufacturer), surface can be wet sanded with 1000-1500 grit paper and polished with an appropriate buffing compound to achieve a smooth/glossy finish.
- If your BumperShellz™ model comes with edging, apply edging in the location indicated in your instructions.



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